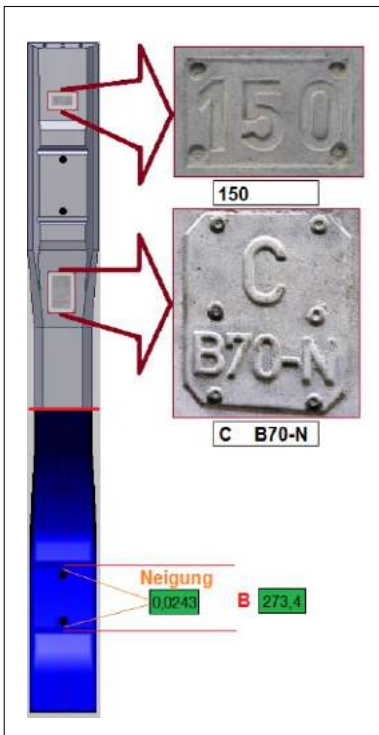


100% Scanning of Railway Sleepers



State of the Art

- Depending on requirements 1.5 % to 2.0% of the produced sleepers will be calibrated mechanically
- Calibration will be carried out manually in most of the times
- Until now, no electronic measurement of the reinforcement position has been possible



Task

- Contact free measurement of bearing positions, dimensions and reinforcement positions in fresh and settled sleepers
- Label detection for backtracking and documentation
- Identification of all necessary parameters following DIN EN 13230 and specific requirements

Sensors

- Contact free measurement of all significant dimensions using laser scanning technology
- Reinforcement position detection based on magneto-resistive recognition
- Recording documentation relevant characters found on profiled labels

Reporting

- Determination of relevant dimensions based on image processing
- Position detection of reinforcements
- OCR based scanning of labeling areas for retraceable quality records



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Partner:

WESOMA GmbH Weimar
Otto-Schott-Straße 8
99427 Weimar

IAB Weimar gGmbH

Über der Nonnenwiese 1
99428 Weimar

Dipl.-Ing. Markus Walter

Head of Division
Measurement and automation
technology

☎ +49.3643.8684-122

☎ +49.3643.8684-113

m.walter@iab-weimar.de
www.iab-weimar.de